



Ideal Distributors

A Division of Ideal International Pty. Ltd

ACN: 004 850 471

ABN: 63 664 162 562

Unit 3, 23-27 Olive Grove
Keysborough VIC 3173 AUS

PH: 61-3 9798 7191

FAX: 61-3 9798 7331

EMAIL: sales@ideal-diy-floors.com.au

OPERATING INSTRUCTIONS FOR IDEAL - SCHWAB PATERNOSTER Models: TPL - 2 HD & TPL - S ROLLUP BARS

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Procedure

Roll up bars and Cutting bars are fitted to many machines. If either or both are not present, they can be supplied for fitting either by our servicemen or by handy store staff. Call Bob Allardice at Ideal to discuss the options available.

As most team members have found out, there is a knack to using the rollup bar effectively!

The following outlines the basic procedure. You will need **paper-based** masking tape.

Rollup Bar

Machine Roll

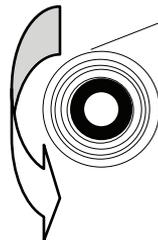
1. Pull the vinyl sheet or carpet out just past the roll up bar.



2. Using paper based masking tape, tape the end of the sheet to the bar in at least:
 - Three places for 4m product
 - Two places for 2m products



3. Roll up the sheet on to the bar, using the handle of the rollup bar, measuring as you go.





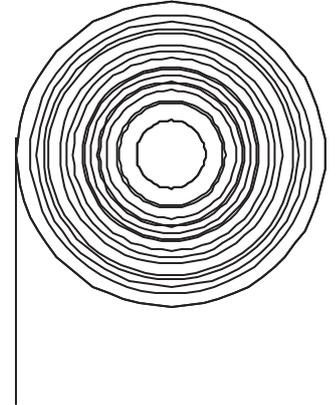
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4. Cut sheet to length.

Rollup Bar

Machine Roll



5. The sheet will be tight on the bar. Ease the end of the sheet back around the bar at least half of one turn. It will help to have customer or other team member rotate the bar in opposite direction whilst you hold the end of the sheet.

(Size of loop is exaggerated for clarity)

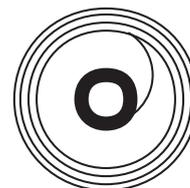


6. Use paper based masking tape to secure the end to the roll as required. Use a good length of tape in at least 4 or 5 spots along the roll.



7. Now, push the flooring bulge in the roll back in the opposite direction you wound it on, and rotate the flooring tube around the rollup bar. Alternatively ask the customer or other team member to continue winding in opposite direction to loosen flooring tube fully off bar, whilst you stop outside of tube from rotating.

(Tube is shown clear of the bar for clarity)

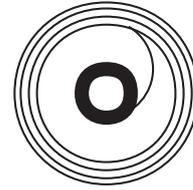




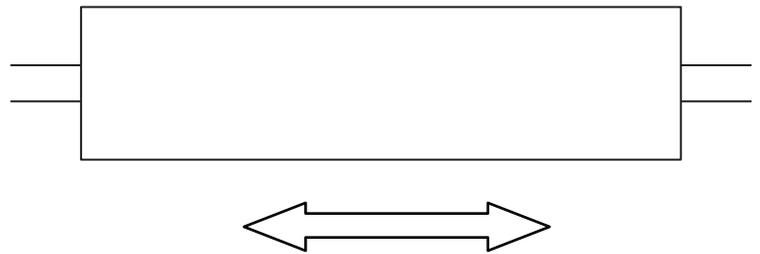
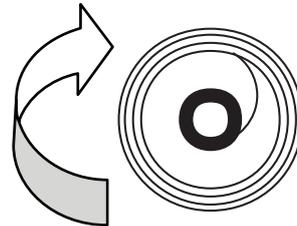
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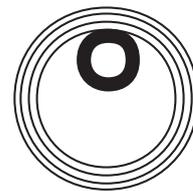
8. The rolled up tube of product should now be mostly at the larger diameter, but with the inner end still attached to the rollup bar.



9. Either slide the tube back and forth along, or rotate it back and forth around the rollup bar until the paper tape connecting the end to the bar breaks.



10. Swing the non-handle end of the bar out so the product clears the machine and slide the flooring product tube off the bar, supporting both tube and bar as required. Take care not to twist the support brackets on the Machine.



11. Give the product to the customer and replace the rollup bar on the machine.